

# Upgrade Kit MK1 to MK3S+

## Printer parts order and settings

Chapter	Partnumber	Qty	Option	Wall Lines	Top/Bottom	Infill	Material	Check
02	FR-F	2		5	4	40		
	FR-G	2		5	4	40		
04.2	ED-G	1		5	4	40		
	ED-H	1		5	4	40		
05.2	ED-A.1	1	Option, Inner diameter	5	4	40	PETG	
	ED-A.2	1	Option, when processing regrinds	5	4	40	PETG	
	ED-B	1		5	4	40	PETG	
	ED-C	1	support structure needed	5	4	40		
	FR-A	1		3	3	20		
	FR-B	1		3	3	20		
06	FR-E	1		3	3	20		
	FG-A	1		5	4	40		
	FG-B	1		5	4	40		
	FG-C	1		5	4	40		
	FG-D	1		5	4	40		
	FG-E	1		5	4	40		
	FG-G	1		5	4	40		
	FG-H	1		5	4	40		
	FG-I	1		5	4	40		
	FG-J	1		5	4	40		
	FG-K	1		5	4	40		
	FG-L	1		5	4	40		
	FG-M	1		5	4	40		
	FG-N	2		5	4	40		
07	SH-A	1		5	4	40		
	SH-B	1		5	4	40		
	SH-C	1	option for 1,75 or 2.85 mm Filament	5	4	40		
	SH-D	1	option for 1,75 or 2.85 mm Filament	5	4	40		
	SH-E	1		5	4	100		
	SH-F	1		5	4	100		
	SH-H	1		5	4	40		
	SH-I	1		5	4	40		
	SH-J	1		5	4	40		
	FG-F	1		5	4	40		
	FR-C	1		3	3	20		
08	SD-A	1		5	4	40		
	SD-B	1	support structure needed	5	4	40		
	SD-C	1		5	4	40		
	SD-D	1		5	4	40		
	FR-D	1		3	3	20		
09	IN-A MK3S+	1		5	4	40	PETG	
	IN-B	1		5	4	40	PETG	
	IN-C	1		5	4	40	PETG	
10	PU-A	1		5	4	40		
	PU-B	1		5	4	40		
	PU-C	1		5	4	40		
	PU-D	1		5	4	40		
	GE-L	1		5	4	40		
	EL-H	1		5	4	40		
	EL-M	1		5	4	40		
EL-N	4		5	4	40			

	MD-A	1		5	4	40		
	MD-B	1		5	4	40		
	MD-C	1		5	4	40		
	MD-D	1		5	4	40		
	MD-E	1		5	4	40		
	MD-F	2		5	4	40		
11	EL-I	1		5	4	40		
	EL-J	1		5	4	40		
12	SO-A	1		5	4	40		
	SO-B	1		5	4	40		
	SO-C	1		5	4	40		
	SO-D	1		5	4	40		
	SO-E	1		5	4	40		
	SO-F	1		5	4	40		
	SO-G	1		5	4	40		
	SD-E	1		5	4	40		
13	EL-E	1		5	4	40		
	EL-F	1		5	4	40		
	EL-A	1		5	4	40		
	EL-B	1		5	4	40		
	EL-C	1		5	4	40		
	EL-D	1		5	4	40		
	EL-G	1		5	4	40		
	EL-K	1		5	4	40		
	EL-L	1		5	4	40		
14	FG-O	1	Option, when using 1kg spool	5	4	40		
	FG-P	1	Option, when using 2kg spool	5	4	40		
	IM-A	1	Option, when using Injection Mode	5	4	40		
15	EN-A	1		5	4	40		
	EN-B	1		5	4	40		
	EN-C	1		5	4	40		
	EN-D	1		5	4	40		
	EN-E	1		5	4	40		
	EN-F	1		5	4	40		
16	SH-G	1	option, spool inner diameter	3	3	20		
	SH-G	1	option, spool inner diameter	3	3	20		
	SH-G	1	option, spool inner diameter	3	3	20		
	SH-G	1	option, spool inner diameter	3	3	20		
	SH-G	1	option, spool inner diameter	3	3	20		
	SH-G	1	option, spool inner diameter	3	3	20		
	SH-G	1	option, spool inner diameter	3	3	20		
	SH-G	1	option, spool inner diameter	3	3	20		
	SH-G	1	option, spool inner diameter	3	3	20		
	SH-G	1	option, spool inner diameter	3	3	20		
	ED-D	1		5	4	40		
	ED-E	1		5	4	40		
	ED-F	1		5	4	40		
	ED-I	1		5	4	40		