

Upgrade Kit MK2.5 to MK3S

Printer parts order and settings

Chapter	Partnumber	Qty	Option	Wall Lines	Top/Bottom	Infill	Material	Check
02	FR-F	2		5	4	40		
	FR-G	2		5	4	40		
04.1	GE-A	1		12	5	40	PETG	
	GE-B	1		12	5	40	PETG	
	GE-C	1	Option, Inner diameter	12	5	40	PETG	
	GE-D	1		5	4	40		
	GE-E	6		5	4	40		
	GE-F.1	1	Option, Inner diameter	12	5	40	PETG	
	GE-F.2	1	Load this two parts into the slicer and print in place, this parts fuse together. Do not separate them.	12	5	40	PETG	
	GE-F.3	1		12	5	40	PETG	
	GE-G.1	1	Load this two parts into the slicer and print in place, this parts fuse together. Do not separate them.	12	5	40	PETG	
	GE-G.2	1		12	5	40	PETG	
	GE-G.3	1	Option, Inner diameter	8	5	40	PETG	
	GE-H	1		5	4	40		
	GE-I	1		5	4	40		
	GE-K	1		5	4	40		
GE-M	1		3	3	20			
05.1	ED-A.1	1	Option, Inner diameter	8	5	40	PETG	
	ED-A.1	1	Option, when processing regrinds	5	4	40	PETG	
	ED-B	1		5	4	40	PETG	
	FR-A	1		3	3	20		
	FR-B	1		3	3	20		
	FR-E	1		3	3	20		
	GE-J	2		5	4	100		
07	SH-A	1		5	4	40		
	SH-B	1		5	4	40		
	SH-C	1	option for 1,75 or 2.85 mm Filament	5	4	40		
	SH-D	1	option for 1,75 or 2.85 mm Filament	5	4	40		
	SH-J	1		5	4	40		
	FR-C	1		3	3	20		
08	SD-A	1		5	4	40		
	SD-B	1	support structure needed	5	4	40		
	SD-D	1		5	4	40		
	FR-D	1		3	3	20		
09	IN-A MK3S	1		5	4	40	PETG	
10	PU-A	1		5	4	40		
	PU-B	1		5	4	40		
	PU-C	1		5	4	40		
	PU-D	1		5	4	40		
	GE-L	1		5	4	40		
	EL-H	1		5	4	40		
	EL-M	1		5	4	40		
	EL-N	4		5	4	40		
	MD-A	1		5	4	40		
	MD-B	1		5	4	40		
	MD-C	1		5	4	40		
	MD-D	1		5	4	40		
	MD-E	1		5	4	40		
MD-F	1		5	4	40			
11	EL-I	1		5	4	40		
	EL-J	1		5	4	40		
	SO-D	1	option	5	4	40		
	SO-G	1		5	4	40		
	SD-E	1		5	4	40		
13	EL-E	1		5	4	40		
	EL-F	1		5	4	40		
	EL-A	1		5	4	40		
	EL-B	1		5	4	40		
	EL-C	1		5	4	40		

EL-D	1		5	4	40		
EL-G	1		5	4	40		
EL-K	1		5	4	40		
EL-L	1		5	4	40		
IM-A	1	Option, when using Injection Mode	5	4	40		
ED-I	1	option	5	4	40		