

## Upgrade Kit MK3 to MK3S

### Printer parts order and settings

Chapter	Partnumber	Qty	Option	Wall Lines	Top/Bottom	Infill	Material	Check
04.1	GE-A	1		12	5	40	PETG	
	GE-B	1		12	5	40	PETG	
	GE-C	1	Option, Inner diameter	12	5	40	PETG	
	GE-D	1		5	4	40		
	GE-E	6		5	4	40		
	GE-F.1	1	Option, Inner diameter	12	5	40	PETG	
	GE-F.2	1	Load this two parts into the slicer and print in place, this parts fuse together. Do not separate them.	12	5	40	PETG	
	GE-F.3	1		12	5	40	PETG	
	GE-G.1	1	Load this two parts into the slicer and print in place, this parts fuse together. Do not separate them.	12	5	40	PETG	
	GE-G.2	1		12	5	40	PETG	
	GE-G.3	1	Option, Inner diameter	8	5	40	PETG	
	GE-H	1		5	4	40		
	GE-I	1		5	4	40		
	GE-K	1		5	4	40		
	GE-M	1		3	3	20		
GE-J	2		5	4	100			
	FR-A	1		5	4	40		
	FR-A	1		5	4	40		
09	IN-A MK3S	1		5	4	40	PETG	
	GE-L	1		5	4	40		
	EL-H	1		5	4	40		
	EL-N	4		5	4	40		
	MD-A	1		5	4	40		
	MD-B	1		5	4	40		
	MD-C	1		5	4	40		
	MD-D	1		5	4	40		
	MD-E	1		5	4	40		
MD-F	1		5	4	40			
	IM-A	1	Option, when using Injection Mode	5	4	40		
	ED-I	1	Option, if you need a sieve	5	4	40		